



RELEASED
7/27/2011

PPP

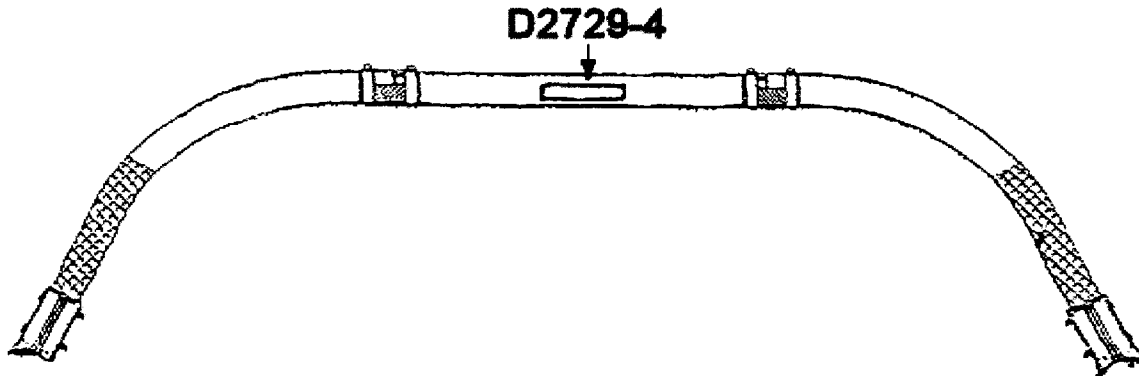
Part Number	D206-667-107
Description	Crosstube, Mid Fwd

Box Part Number		90 x 34 x 6
Other Packaging		
Logo Decals		

Packaging Instructions and Decal Placement

D206-667-107

Technician will apply label D2729-4 as per drawing below. Place crosstube in plastic bag. Using template DT8602 in box, trace foam outline. Remove template and glue foam in place (MF3433 2 sets, 4 Pcs, MF668 2 sets, 4 Pcs, MF1612 4 Pcs). Foam hardware and paper work together, wrap around left side of crosstube. Apply top portion of MF3433 and MF668 to correspond with bottom foam already in place, then close box. Apply Dart logo tape (always starting at first complete Dart logo) on top portion of box, length wise. Apply strapping after first Dart logo and there after apply strapping after every second Dart logo. Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014. Apply clear tape over label and staple.



D2729-4

D2729-3

DART AEROSPACE			
1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7 TEL: 1-613-632-5200 WWW.DARTAEROSPACE.COM			
PATENT	N/A	CHG	CHG004
P/N	D206-667-107	STC	SH01-5
DESC	Crosstube, Mid Fwd	STC	SR01304NY
LOT	SXXXXXX	STC	
MODEL	Bell 206L/L1/L3/L4	STC	
TC APPROVAL # 09-69		MADE IN CANADA	
		D2729-4	

DART AEROSPACE		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
CROSSTUBE, MID FWD		
P/N: D206-667-107		CHG004
S/N: SXXXXXX		

Revision: D
Date: 20.11.09